Before you start building a raised bed system, you should find out what direction the wind usually comes from and take note of it. The simplest way to do this is to tie a strip of material to a tree or pole and observe it regularly over a period of time. You should also check it at night. This way you can find out very quickly which direction the wind comes from and which areas are the windiest. If necessary, a windbreak can be put up around the system or the entire system of raised beds could be positioned against the wind and used as a windbreak itself. I find that raised beds planted with fruit bushes and tall-growing plants like sunflowers, Jerusalem artichokes, or hemp make the best windbreaks.

I build these beds to a height of at least 1.5m (5ft). They are exactly like normal raised beds, except that I make the sides a little steeper. This way the beds will not compact so quickly under the increased pressure. With raised beds that are higher than 3m (9ft), I put a narrow terrace on the top. This makes managing and harvesting the bed easier. The higher the bed is, the more space will be taken up and you will need to allow for this in your plans. Raised beds not only make good windbreaks, but also make excellent visual barriers and keep out noise and pollution. Frequently, it is enough just to have these windbreaks surrounding the system. I also angle the beds to give...
them more sunlight. On steep slopes this is not so easy, because you also have to take into account where the surface water drains.

With raised beds on hills it is very important to pay attention to the flow of water within the system. The beds must not be parallel to the slope, otherwise those at the top of the hill will absorb all of the water when it rains, whilst the beds at the bottom will, in the worst case, begin to dry out. Water must be supplied evenly to all of the beds. The water must not be allowed to channel either or it could lead to landslides. The alignment of the beds in relation to the hill should be determined by the course rainwater takes down the slope.

A system of raised beds can be built by hand or with a mechanical digger, although only relatively small material can be incorporated into the beds when they are built without using machinery. As my experience has led me to favour bulky materials for constructing raised beds, diggers are indispensable for me. I use the digger to make a ditch 1-1.5m (3-5ft) deep and around 1.5-2m (5-6ft) wide. I carefully remove the humus layer and separate it. Then I place shrubs and trees along with their roots into the ditch. On top of that I loosely heap a mixture of earth, fine organic material and turf. Finally, I take the humus that was removed and place it over the bed.

If there are no trees or shrubs to use for the bed, I have to make do with turf. Having additional organic material brought in from elsewhere would waste far too much time and energy.

The sides of the raised beds should, depending on the material, be at an angle of at least 45 degrees. I have had good results with even steeper

I build these beds to a height of at least 1.5m (5ft). They are exactly like normal raised beds, except that I make the sides a little steeper.

**Above:** These steep raised beds are the perfect height for harvesting without having to stoop.

**Below:** Construction diagram of Sepp’s Hugelkultur raised beds.

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**BUILDING RAISED BEDS**

Sun throughout the course of the day

Humus layer

Turf (with the grass face down)

Different kinds of bulky organic material (tree trunks, branches, roots, shrubs etc)

Stone path

Fruit trees as an additional windbreak
beds of 60 to 70 degrees on heavy loam. Even with a bed made entirely of earth, a steeper angle makes sense. With some materials it is necessary to heap the earth as steeply as possible, as high as it can be and still hold together. When I am visiting other farms or giving advice, I see far too many raised beds that are much too flat. They ask me why the bed is not growing as well as they had hoped. The answer is simple: the angle of the sides is too shallow, so the beds become compacted. The supply of oxygen is decreased, the process of decomposition is interrupted and, if not dealt with, a foul-smelling anaerobic sludge can build up, which has a negative effect on the plants. In addition, the plants will not be able to establish their roots properly, because the ground is too compacted and they will begin to wilt. People continue to make raised beds that are too flat, which makes it all the more important for me to emphasise this point right now.

With wet, heavy soils it is a good idea to put in a drainage system to prevent water from building up. A French drain can be used to do this. With dry and sandy soils, on the other hand, it is important to keep water within the raised bed for as long as possible. This will happen automatically without any additional water being diverted, as it will collect naturally in the hollow between two beds and in the centre of the bed as the bulky material rots down. Covering the surface of the bed with mulch will also stop plants from drying out when they are taking root and are vulnerable.

Above: An outer raised bed used as a windbreak. The bed is stabilised by deep-rooted flowering shrubs and fruit bushes. The beds in the middle of the system are in a herb spiral type design and are positioned to catch as much sunlight as possible.

When the seeds have been sown and the plants are developing, keeping the soil covered will stop them from drying out too much. Crops that are not harvested and other self-set or wild plants can be left on the bed as mulch, which will develop slowly into a rich layer of humus. Having deep, coarse humus and keeping the soil covered are the best ways to retain moisture.

MANAGING RAISED BEDS
It is best to sow and plant raised beds as soon as they are created. As the soil has only just been piled up it is still very loose and has not yet begun to settle. Plants find it easier to establish themselves and take root in loose soil. Seeds fall through the loose soil and are not blown away by the wind so easily. The rain will not wash them away, but instead wash them further into the bed. So as not to hinder this effect, the beds should not be smoothed over. If you are planning to successively crop vegetables and fruit bushes, you should, if possible, plant the bushes on top of the raised bed. The vegetables below can then be reached quite easily. Organising the crops in this way is a particularly good idea in warm, sunny climates, on dry soils and when cultivating plants that need partial shade. Selecting which fruit bushes to use and the intervals at which they are planted allows you to regulate the amount of shade. It is also possible to combine them with fruit trees if you want the whole system to be in shade. Fruit trees and bushes can also be planted between the beds.

The distance between the individual beds can be altered to suit what is being grown. When you are designing a raised bed you should always take into account how you are planning to manage the bed and what equipment you will be using to do this. Otherwise there may be some unpleasant surprises later on. For example, if I want to use a tractor to harvest the

Above: Vegetables on a raised bed. Weeds are controlled by a combination of mulching and hand pulling.
fruit, I have to allow enough space for a path between the beds for the tractor to travel along. This path could, for example, be planted with different varieties of clover for plant cover.

Raised beds are suited to growing all kinds of vegetables: peas, beans, salad, tomatoes, radishes, cucumbers, carrots, courgettes, pumpkins, potatoes and many others. The material breaking down in the centre of the bed provides the plants with plenty of nutrients and the plant growth will be lush. The amount of time the nutrients last or how quickly they are used up depends on what the centre of the bed is made of. If a raised bed is made of chipped wood, which breaks down quickly, a large amount of nutrients will be released in the first year. To make the most of this I select plants that demand a very high nutrient content: pumpkins, courgettes, cucumbers, cabbages, tomatoes, sweetcorn, celery and potatoes to name a few. In beds like these it is better to cultivate less demanding plants like beans, peas and strawberries after three years. If they are planted any earlier they might become overfertilised. Overfertilised plants do not develop a good flavour. With some plants, e.g. spinach, nitrates can also build up in the leaves of the plant, which can be dangerous to our health if eaten.

Raised beds constructed with bulky material such as whole tree trunks do not develop a particularly high nutrient content in the first year. The bulky material rots down very slowly. However, the supply of nutrients will be steady for many years and there is hardly any danger of overfertilising within the first year. To use a raised bed in the most effective way, you should take into account the nutritional needs of the plants.

I deal with any unwanted plants as I wander around the farm. I simply pull them up and leave them there with their roots facing up. If the weather is very dry and it is around midday, then this is even more effective, because the plants dry out and do not take root again. Mulching, in other words spreading straw, hay, leaves or similar organic matter, is a good way to keep these unwanted plants in check; it also keeps the soil covered and retains moisture.

From the second year, pigs can be allowed on the raised beds for a little time to graze after the harvest. As they search for food, they will till the beds and leave manure. The best fruit and vegetables should be harvested, but enough should be left for the pigs. They should have something to motivate them and make them happy. If too are allowed to graze in a small area, they can do a great deal of damage. The number of pigs and the amount of time they are allowed to graze must be determined by the available space. When they have worked the soil, it is in the perfect condition for sowing.

Depending on the weather and how they are used, the raised beds flatten gradually over the years. They are then either rebuilt or replaced.

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